

CEO-15 BATTLE SERIES 5.56 NATO COMPLETE UPPER RECEIVER FOR AR-15 - CORE ELITE OPERATIONS CEO-15 BS 5.56 NATO 16"BBL COMPLETE UPPER FOR AR-15 BLACK

CORE ELITE OPERATIONS CEO-15 BATTLE SERIES 5.56 NATO COMPLETE UPPER

RECEIVER FOR AR-15 The Core Elite Operations CEO-15 Battle Series Complete Rifle Upper is engineered for reliability, durability, and consistent performance. Designed for demanding use, this complete upper assembly provides a high-quality solution for builders and shooters seeking a ready-to-install AR-15 upper. The upper receiver is manufactured from 7075-T6 aircraft-grade aluminum and finished in a durable black anodize. A 16" barrel constructed from 4150 Chrome Moly Vanadium steel serves as the foundation of the system. The barrel features a corrosion-resistant QPQ black nitride finish and is paired with a custom-designed muzzle brake machined from hardened 4150 steel and treated with a matching black nitride coating. The barrel assembly utilizes a carbine-length gas system with a low-profile .750" gas block and a 304 stainless steel gas tube, ensuring reliable cycling and balanced performance. Surrounding the barrel is a custom-designed 17" lightweight M-LOK handguard that offers strength without excessive weight. The handguard features enlarged ventilation windows along the top rail to enhance airflow and aid in heat dissipation during sustained firing. Internally, the upper receiver is equipped with a Mil-Spec bolt carrier group constructed from heat-treated 8620 steel. The BCG includes a No. 158 steel bolt, shrouded firing pin, and a chrome-lined interior. The gas key is secured using Grade 8 fasteners and properly staked to Mil-Spec standards for reliability and smooth operation. Completing the assembly is the ambidextrous CEO CARNO charging handle, providing smooth and consistent manipulation of the bolt during loading and unloading. All Core Elite Operations complete upper receivers are backed by a lifetime warranty covering all manufacturing defects. SPECS Manufacturer: Core Elite Operations, Inc. Model: CEO-15 Battle Series Complete Rifle Upper Receiver Receiver: CEO-15 Forged 7075-T6 Aluminum Receiver Finish: Black Anodize MIL-A-8625, Type III, Class II, Nickel Acetate Caliber: 5.56x45mm NATO (Safe for .223 Remington) Handguard: CEO-15 17" M-LOK Free-Float Handguard Barrel Length: 16 in Barrel Material: 4150 Chrome Moly Vanadium (CMV) Barrel Profile: MIL-Spec Government Barrel Finish: Black Nitride / QPQ Twist Rate: 1:7 Gas Block Journal Diameter: 0.750 in Feed Ramps: M4 Muzzle Thread: 1/2x28 TPI Charging Handle: CEO CARNO Ambidextrous Charging Handle See all of our AR15s and AR15 Parts [here](#).



Attributes

- Name: CORE ELITE OPERATIONS CEO-15 BS 5.56 NATO 16"BBL COMPLETE UPPER FOR AR-15 BLACK
- Manufacturer: CORE ELITE OPERATIONS
- Product no.: 430118229
- Mfr. No.: CEO1501-UPR
- Cartridge: 5.56 x 45
- Colour: Black
- Contour: Mid-Length
- Finish: Anodized
- Length: 16"
- Model: CEO-15 Battle Series

- Muzzle: 1/2-28
- Style: Complete
- Twist: 1-7
- Weapon type: Core Elite Operations
- Delivery weight: 2.132kg
- Shipping height: 711mm
- Shipping width: 76mm
- Shipping length: 76mm
- UPC: 810108160328

Item details

Made in USA

US export classification: 0A509.b

Table of Contents

- [Startpage](#)
- [Deutsch: Sicherheitshinweise für den CEO15 BATTLE SERIES 5.56 NATO COMPLETE UPPER RECEIVER](#)
- [English: Safety Instruction Guide for CEO15 Battle Series Complete Upper Receiver](#)
- [Français: Guide de Sécurité pour le CEO15 BATTLE SERIES 5.56 NATO COMPLETE UPPER RECEIVER](#)
- [Italiano: Istruzioni di Sicurezza per l'Upper Completo CEO15 BATTLE SERIES 5.56 NATO](#)

Sicherheitshinweise für den CEO15 BATTLE SERIES 5.56 NATO COMPLETE UPPER RECEIVER

Einleitung

Herzlich willkommen! Dieser Sicherheitshinweis ist für den CEO15 BATTLE SERIES 5.56 NATO COMPLETE UPPER RECEIVER von CORE ELITE OPERATIONS gedacht. Bitte lies die folgenden Informationen sorgfältig durch, um sicherzustellen, dass du das Produkt sicher und effektiv verwendest.

Allgemeine Sicherheitsrichtlinien

- Achte darauf, dass alle Benutzer des Produkts die Sicherheitsrichtlinien verstehen und befolgen.
- Halte das Produkt außerhalb der Reichweite von Kindern und ungeschulten Personen.
- Verwende das Produkt nur für den vorgesehenen Zweck und in Übereinstimmung mit den Anweisungen.
- Überprüfe regelmäßig auf Anzeichen von Abnutzung oder Beschädigung.
- Melde unsichere Produkte oder Unfälle umgehend den zuständigen Behörden.
- Informiere dich über Rückrufupdates auf der EU Safety GatePlattform.

Spezifische Sicherheitsvorkehrungen für die Nutzung

- Verwende nur kompatible Zubehörteile und Munition.
- Trage immer geeignete Schutzausrüstung, einschließlich Augen und Gehörschutz, während der Nutzung.
- Stelle sicher, dass der Upper Receiver korrekt installiert ist, bevor du ihn verwendest.
- Achte darauf, dass der Lauf und der Handguard frei von Verunreinigungen sind.
- Vermeide den Kontakt mit heißen Oberflächen nach dem Schießen.
- Halte den Upper Receiver immer in einem sicheren Zustand, wenn er nicht verwendet wird.

Anweisungen für Installation und Nutzung

Installation

1. **Überprüfe die Teile:** Stelle sicher, dass alle Teile des Upper Receivers vorhanden und unbeschädigt sind.
2. **Montage:**
 - Befestige den Upper Receiver gemäß den Anweisungen des Herstellers an deinem AR15 Lower Receiver.
 - Verwende die mitgelieferten Schrauben und stelle sicher, dass sie fest angezogen sind.
3. **Gasblock und Gasrohr:**
 - Achte darauf, dass der Gasblock korrekt positioniert und gesichert ist.
 - Überprüfe das Gasrohr auf korrekten Sitz.

Nutzung

1. **Vorbereitung:**
 - Überprüfe die Munition auf Beschädigungen.
 - Lade die Waffe gemäß den Sicherheitsrichtlinien.
2. **Schießen:**
 - Achte darauf, dass du in einem sicheren Bereich schießst.
 - Halte die Waffe immer in Richtung der sicheren Zone.
3. **Nach dem Schießen:**
 - Entlade die Waffe vollständig, bevor du sie reinigst oder lagerst.
 - Reinige den Upper Receiver regelmäßig, um die Leistung zu gewährleisten.

Entsorgungsanweisungen

- Entsorge Verpackungsmaterialien gemäß den örtlichen Vorschriften.
- Alte oder beschädigte Teile sollten an einer autorisierten Sammelstelle für gefährliche Abfälle abgegeben werden.
- Halte dich an die gesetzlichen Bestimmungen für die Entsorgung von Schusswaffen und Munition.

Kontaktinformationen für weitere Unterstützung

Für weitere Informationen oder Unterstützung wende dich bitte an den Händler oder den Hersteller.

Wir hoffen, dass diese Sicherheitshinweise hilfreich sind und dir eine sichere Nutzung des CEO15 BATTLE SERIES 5.56 NATO COMPLETE UPPER RECEIVER ermöglichen. Achte stets auf deine Sicherheit und die Sicherheit anderer.

Safety Instruction Guide for CEO15 Battle Series Complete Upper Receiver

Introduction

Thank you for choosing the CEO15 Battle Series Complete Upper Receiver for your AR15. This guide provides essential safety information, installation instructions, and usage guidelines to ensure safe operation and compliance with EU safety regulations.

General Safety Guidelines

- **Product Safety:** Always ensure the safe use of the complete upper receiver. This product is designed for use with AR15 platforms and should not be modified or used with incompatible components.
- **Enhanced Recalls:** Stay informed about any recalls that may affect this product. Regularly check for updates to ensure you have the latest safety information.
- **Online Shopping:** If purchased online, ensure that the retailer complies with safety standards applicable to physical stores.
- **Special Consumer Focus:** This product is not intended for children. Keep it out of reach of minors and ensure that only qualified individuals handle it.
- **EU Contact Point:** For safety inquiries, refer to the EU-based contact point provided by the manufacturer.
- **Rapid Alerts:** Familiarize yourself with the EU Safety Gate platform for quick updates on unsafe products.

Specific Safety Precautions for Use

- **Read the Manual:** Always read this safety guide and the manufacturer's manual before use.
- **Inspect Before Use:** Before each use, inspect the upper receiver for any signs of damage or wear. Do not use if any parts are compromised.
- **Wear Protective Gear:** Always wear appropriate protective gear, including eye protection and hearing protection, when handling or firing the firearm.
- **Firearm Safety:** Follow standard firearm safety rules, including keeping the firearm pointed in a safe direction and keeping your finger off the trigger until ready to shoot.
- **Avoid Modifications:** Do not alter or modify the upper receiver or any associated components, as this may compromise safety and performance.
- **Proper Storage:** Store the upper receiver in a secure place, away from unauthorized users and children.

Instructions for Installation and Usage

- **Installation:**

1. Ensure the firearm is unloaded and pointed in a safe direction.
2. Remove the existing upper receiver from your AR15 lower receiver.
3. Align the CEO15 Battle Series Complete Upper Receiver with the lower receiver.
4. Secure the upper receiver using the appropriate takedown pins, ensuring they are fully engaged.
5. Check for proper fit and function before proceeding to use.

- **Usage:**

1. **Loading:** Use only compatible ammunition (5.56×45mm NATO or .223 Remington) for this upper receiver.
2. **Firing:** Ensure the firearm is in a safe environment. Follow all firing protocols and regulations.
3. **Maintenance:** Regularly clean and maintain the upper receiver according to the manufacturer's

guidelines. This includes checking the gas system and ensuring that all components are free of debris and functioning properly.

Disposal Instructions

- **Disposal of Components:** When disposing of the upper receiver or any components, follow local regulations for hazardous waste disposal. Do not dispose of in regular household waste.
- **Recycling:** If applicable, recycle aluminum and steel components according to local recycling guidelines.

Contact Information for Further Support

For any questions regarding the safety or operation of the CEO15 Battle Series Complete Upper Receiver, please refer to the manufacturer's contact details provided with your product.

By following these safety guidelines and instructions, you can ensure a safe and enjoyable experience with your CEO15 Battle Series Complete Upper Receiver. Always prioritize safety and responsible use.

Guide de Sécurité pour le CEO15 BATTLE SERIES

5.56 NATO COMPLETE UPPER RECEIVER

Introduction

Bienvenue dans le guide de sécurité pour le CEO15 BATTLE SERIES 5.56 NATO COMPLETE UPPER RECEIVER. Ce document te fournira des informations importantes pour garantir une utilisation sûre et efficace de ton upper receiver. Il est essentiel de lire et de comprendre ces instructions avant d'utiliser le produit.

Directives de Sécurité Générales

- Assure-toi que le produit est utilisé uniquement par des personnes ayant la formation et l'expérience nécessaires.
- Ne laisse jamais le produit sans surveillance lorsqu'il est en usage.
- Garde le produit hors de portée des enfants et des personnes vulnérables.
- Vérifie régulièrement l'état de l'upper receiver pour détecter tout signe d'usure ou de dommage.
- Suis toutes les lois et réglementations locales concernant l'utilisation des armes à feu.

Précautions de Sécurité Spécifiques à l'Utilisation

- Porte toujours des lunettes de protection et des protections auditives lors de l'utilisation de ton upper receiver.
- Ne pointe jamais l'arme vers quelque chose que tu ne souhaites pas détruire.
- Assure-toi que l'upper receiver est correctement installé avant de tirer.
- Utilise uniquement des munitions appropriées (5.56×45mm NATO ou .223 Remington).
- Ne modifie pas le produit de manière non autorisée, car cela peut compromettre la sécurité.

Instructions pour l'Installation et l'Utilisation

1. Préparation à l'Installation

- Rassemble tous les outils nécessaires pour l'installation.
- Assure-toi que l'AR15 est déchargé avant de commencer l'installation.

2. Installation de l'Upper Receiver

- Place l'upper receiver sur la partie inférieure de l'AR15.
- Aligne les trous de montage et insère les vis fournies.
- Utilise un outil approprié pour serrer les vis sans les trop serrer.

3. Vérification de l'Installation

- Une fois installé, vérifie que l'upper receiver est solidement fixé et qu'il n'y a pas de jeu.
- Teste le fonctionnement du système de gaz avec une cartouche vide pour t'assurer qu'il fonctionne correctement.

4. Utilisation

- Charge l'arme avec des munitions appropriées.
- Tire en suivant les pratiques de sécurité standard.
- Après utilisation, nettoie soigneusement l'upper receiver pour éviter la corrosion.

Instructions de Mise au Rebut

- Ne jette pas le produit dans les ordures ménagères.
- Renseigne-toi sur les réglementations locales concernant l'élimination des équipements liés aux armes à feu.
- Si le produit est endommagé au point de ne plus être utilisable, fais-le détruire de manière sécurisée.

Informations de Contact pour un Support Supplémentaire

Pour toute question concernant la sécurité ou l'utilisation de ton produit, consulte le site web du fabricant ou les ressources en ligne disponibles pour obtenir des informations et du soutien.

En suivant ces directives de sécurité, tu peux assurer une utilisation sûre et efficace de ton CEO15 BATTLE SERIES 5.56 NATO COMPLETE UPPER RECEIVER. Prends soin de respecter ces instructions et de rester informé des mises à jour ou des rappels de sécurité concernant le produit.

Istruzioni di Sicurezza per l'Upper Completo CEO15 BATTLE SERIES 5.56 NATO

Introduzione

Grazie per aver scelto l'upper completo CEO15 BATTLE SERIES 5.56 NATO per AR15. Questo prodotto è progettato per garantire prestazioni elevate e affidabilità. È fondamentale seguire le linee guida di sicurezza per garantire un utilizzo corretto e sicuro del prodotto.

Linee Guida Generali di Sicurezza

- Assicurati di leggere e comprendere tutte le istruzioni prima dell'uso.
- Mantieni il prodotto fuori dalla portata dei bambini e delle persone vulnerabili.
- Controlla regolarmente il prodotto per eventuali segni di usura o danni.
- Non utilizzare il prodotto se presenta difetti visibili o se non funziona correttamente.
- Segnala eventuali prodotti non sicuri alle autorità competenti.
- Controlla frequentemente le avvertenze di richiamo sul portale Safety Gate dell'UE.

Precauzioni di Sicurezza Specifiche per l'Uso

- Utilizza sempre occhiali protettivi e protezioni auricolari durante il funzionamento.
- Non puntare mai l'arma verso persone o animali.
- Assicurati che l'arma sia scarica prima di eseguire qualsiasi operazione di manutenzione.
- Non modificare il prodotto in alcun modo che possa comprometterne la sicurezza o le prestazioni.
- Segui le normative locali e nazionali riguardanti l'uso delle armi.

Istruzioni per l'Installazione e l'Uso

Installazione

1. **Verifica il contenuto della confezione:** Assicurati che tutte le parti siano presenti e in buone condizioni.
2. **Preparazione dell'AR15:** Assicurati che l'arma sia scarica e priva di munizioni.
3. **Rimuovi l'upper esistente:** Se presente, rimuovi l'upper attuale seguendo le istruzioni del produttore.
4. **Installazione dell'upper CEO15:**
 - Allinea il nuovo upper con il lower receiver.
 - Inserisci le viti di montaggio e serra con un attrezzo appropriato.
5. **Controllo finale:** Verifica che l'upper sia ben fissato e che non ci siano movimenti indesiderati.

Uso

1. **Caricamento dell'arma:** Carica l'arma seguendo le procedure standard di sicurezza.
2. **Controllo dell'arma:** Prima di ogni utilizzo, controlla il funzionamento dell'arma e assicurati che non ci siano ostruzioni.
3. **Manutenzione:** Pulisci regolarmente l'upper secondo le istruzioni del produttore per garantire prestazioni ottimali.

Istruzioni per lo Smaltimento

- Segui le normative locali per lo smaltimento delle armi e dei componenti.
- Non gettare il prodotto nei rifiuti domestici. Contatta un centro di raccolta autorizzato per il corretto smaltimento.

Informazioni di Contatto per Ulteriori Supporto

Per ulteriori informazioni o domande riguardanti la sicurezza del prodotto, contatta il tuo rivenditore autorizzato o il servizio clienti del produttore. Assicurati di avere il numero di modello e altre informazioni pertinenti a portata di mano.

Grazie per aver scelto il CEO15 BATTLE SERIES 5.56 NATO. La tua sicurezza è la nostra priorità.